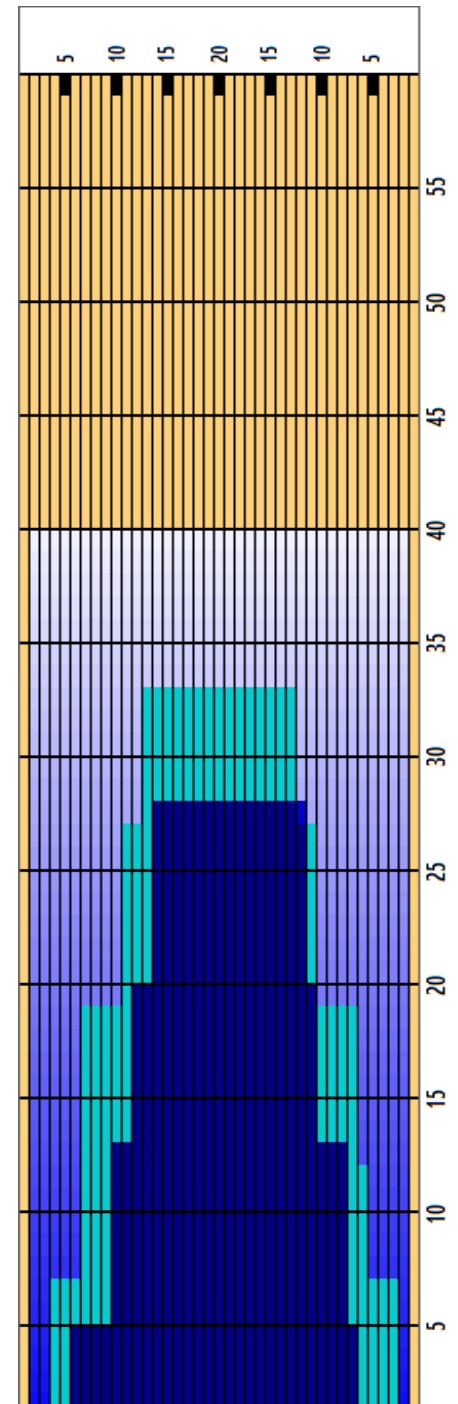


Oil Pattern Distance	40	Reverse Brush Drop	36	Oil Per Board	50 ul
Forward Oil Total	18.3 mL	Reverse Oil Total	9.8 mL	Volume Oil Total	28.1 mL
Tank Configuration	A Only	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	14	3	74	0.0	1.9	1.9	3700
2	4L	3R	2	18	3	68	1.9	7.0	5.1	3400
3	7L	6R	2	18	3	56	7.0	12.1	5.1	2800
4	7L	7R	3	18	3	81	12.1	19.7	7.6	4050
5	11L	11R	3	18	3	57	19.7	27.3	7.6	2850
6	13L	13R	2	22	3	30	27.3	33.5	6.2	1500
7	2L	2R	0	22	3	0	33.5	36.0	2.5	0
8	2L	2R	0	26	3	0	36.0	40.0	4.0	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	0	40.0	28.0	-12.0	0
2	14L	12R	3	18	3	45	28.0	20.4	-7.6	2250
3	12L	11R	3	18	3	54	20.4	12.8	-7.6	2700
4	10L	8R	3	18	3	69	12.8	5.2	-7.6	3450
5	6L	7R	1	14	3	28	5.2	3.3	-1.9	1400
6	2L	2R	0	14	3	0	3.3	0.0	-3.3	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	4.8	1.76	1.03	1	1.5	4.29

